

# HAPCO RELEASE SYSTEMS

	<b>GREASE-IT II</b>	<b>GREASE-IT IV</b>	<b>GREASE-IT V</b>	<b>GREASE-IT FDG</b>	<b>GREASE-IT WAX LT</b>	<b>GREASE-IT WAX P</b>
<b>Type</b>	PVA barrier coat	Polymeric Release	Paintable Polymeric Release	Food & Drug Grade Release	Liquid wax	Paste wax
<b>Viscosity</b>	60 cps @ 25°C	Spray Can	Spray Can	Spray Can	Liquid	Paste
<b>Specific Gravity</b>	.96	NA	NA	NA	.8	.8
<b>Color</b>	Greenish-Blue	Clear	Clear	Clear	Clear	Tan
<b>Dry Time between coats</b>	3-6 minutes @ room temp. 1-2 minutes w/ hot air heat	10-20 seconds	10-20 seconds	10-20 seconds	5 minutes	5 minutes
<b>Required number of coats</b>	4 coats <i>(applied in different directions)</i>	1 - 2 coats	1 - 2 coats	1 - 2 coats	2 - 4 coats	2 - 4 coats
<b>Application Method</b>	Spray Brush-on	Spray can only	Spray can only	Spray can only	Brush-on Wipe apply	Brush-on Wipe apply
<b>Description</b>	Film forming barrier coat release for porous and non-porous surfaces.	Polymeric release for non-porous surfaces.	Paintable Polymeric release for non-porous surfaces.	Release for applications that require a Food and Drug grade release. Paintable	Liquid wax release for non-porous surfaces.	Paste wax release for non-porous surfaces.
<b>Advantages</b>	Water soluble Does not transfer to the casting. Sprayable and brushable.	Easy to use spray can Good for all epoxies, urethanes, & polymer alloys.	Easy to use spray can Good for difficult to release epoxies, urethanes, & polymer alloys. Paintable	Easy to use spray can Good for all epoxies, urethanes, & polymer alloys. Paintable	Easy to use Reliable, can be buffed	Easy to use Reliable, can be buffed.