

HAPCO RELEASE SYSTEMS

	GREASE-IT II	GREASE-IT IV	GREASE-IT V	GREASE-IT FDG	GREASE-IT WAX LT	GREASE-IT WAX P
Type	PVA barrier coat	Polymeric Release	Paintable Polymeric Release	Food & Drug Grade Release	Liquid wax	Paste wax
Viscosity	60 cps @ 25°C	Spray Can	Spray Can	Spray Can	Liquid	Paste
Specific Gravity	.96	NA	NA	NA	.8	.8
Color	Greenish-Blue	Clear	Clear	Clear	Clear	Tan
Dry Time between coats	3-6 minutes @ room temp. 1-2 minutes w/ hot air heat	10-20 seconds	10-20 seconds	10-20 seconds	5 minutes	5 minutes
Required number of coats	4 coats <i>(applied in different directions)</i>	1 - 2 coats	1 - 2 coats	1 - 2 coats	2 - 4 coats	2 - 4 coats
Application Method	Spray Brush-on	Spray can only	Spray can only	Spray can only	Brush-on Wipe apply	Brush-on Wipe apply
Description	Film forming barrier coat release for porous and non-porous surfaces.	Polymeric release for non-porous surfaces.	Paintable Polymeric release for non-porous surfaces.	Release for applications that require a Food and Drug grade release. Paintable	Liquid wax release for non-porous surfaces.	Paste wax release for non-porous surfaces.
Advantages	Water soluble Does not transfer to the casting. Sprayable and brushable.	Easy to use spray can Good for all epoxies, urethanes, & polymer alloys.	Easy to use spray can Good for difficult to release epoxies, urethanes, & polymer alloys. Paintable	Easy to use spray can Good for all epoxies, urethanes, & polymer alloys. Paintable	Easy to use Reliable, can be buffed	Easy to use Reliable, can be buffed.